

TECHNICAL DATA SHEET

Product Name: MARMOFLEX-V

Registered Office:

MARMO SOLUTIONS PVT. LTD.

(AN ISO 9001:2015 CERTIFIED COMPANY)

MUMBAI: 47A, Ground And First Floor, Parmar Compound, Highway Road, Vile Parle East, Mumbai – 400099

DELHI : WHS, 1/18, 2nd Floor Kirti Nagar, Near Richi Rich, New Delhi - 110015

Customer No: +91 11 40586081

Web.: www.marmosolutions.com

For any query/feedback

E-Mail: info@marmosolutions.com

CIN : U74140DL2013PTC252178

E-Mail ID: info@marmosolutions.com

Office hours: Monday to Saturday (10AM-6PM)



1. Product Description:

Marmoflex-V is a premium, cement-based, polymer-modified adhesive classified as EN: C2TE under EN 12004 standards, IS: TYPE 3T under IS:15477:2019 and ANSI A118.4 under American National Standard. It is formulated for the installation of ceramic, porcelain, and natural stone tiles in both interior and exterior environments. Marmoflex-V offers enhanced bonding strength, excellent flexibility, extended open time and slip resistance, making it ideal for challenging installations, including vertical applications.

Marketed By/ Exporter:

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Manufactured by:

ANAV INDUSTRIES

Address: Khewat No. 1358/1151,

Khatoni No. 1461, Main NH-9, Near Toll Plaza, Village

Rohad, Dis. Jhajjar, Haryana-124501

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2. Product Features:

- **Cement-Based Polymer-Modified Adhesive:** Ensures high adhesion and flexibility.
- **EN: C2TE, IS:TYPE 3T and ANSI A118.4 Classification:** High-performance adhesive with improved bonding strength, extended open time, and slip resistance.
- **Slip Resistance:** Suitable for vertical applications, minimizing tile slippage during installation.
- **Extended Open Time:** Allows for easier handling and tile adjustment during application.
- **Water and Heat Resistant:** Ideal for wet areas such as bathrooms and kitchens, and capable of withstanding temperature changes.
- **Strong Shear Strength:** Provides excellent performance in high-stress applications, including heavy tiles and exterior.
- **Tile Installation:** Suitable for ceramic, porcelain, vitrified, and natural stone tiles.
- **Interior and Exterior Use:** Can be used on both walls and floors, indoors and outdoors.
- **Wet Areas:** Ideal for bathrooms, kitchens, swimming pools, and other moisture-prone areas.

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3. Product Specifications:

• **Classification:** C2T (EN 12004), 3T (IS:15477:2019) and ANSI A118.4

• **Component Type:** Cement-based, polymer-modified

• **Colour:** Grey or white

• **Packaging:** 20 KG bags

• **Mixing Ratio:** Approx. 4.5-5 litres of ≤ 200 Tds water per 20 KG bag

• **Open Time:** ≥ 30 minutes

• **Pot Life:** 4 - 5 hours at 25°C

• **Adjustability Time:** Up to 30 minutes

• **Application Temperature:** $+5^{\circ}\text{C}$ to $+35^{\circ}\text{C}$

• **Slip Resistance:** ≤ 0.5 mm

• Tensile Adhesion

a) **Dry Condition:** ≥ 1.5 N/mm²

b) **Wet Condition:** ≥ 1.0 N/mm²

• Shear Adhesion

a) **Dry Condition:** ≥ 1.5 N/mm²

b) **Heat Ageing:** ≥ 1.0 N/mm²

c) **Wet Condition:** ≥ 1.0 N/mm²

• **Coverage:** 1.3 kg/m² per mm thickness (approx. 4-6 kg/m², depending on tile size and substrate)

• **Shelf Life:** 12 months in original, unopened packaging (Under 25°C at dry conditions).

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4. Application Guidelines:

1. Surface Preparation:

- Ensure the substrate is structurally sound, clean, and free from dust, grease, or loose materials.
- Pre-dampen absorbent surfaces before applying Marmoflex-V, but avoid leaving standing water.
- Uneven surfaces must be levelled and repaired before stone tile installation.

2. Mixing Instructions:

- Add approximately 4.5-5 litres of clean ≤ 200 tds water to a 20 KG bag of Marmoflex-V adhesive.
- Mix with a mechanical mixer until a smooth, homogenous consistency is achieved.
- Allow the mixture to rest for 5 minutes and then re-stir before use.

3. Application Method:

- Use a notched trowel to spread the adhesive evenly on the substrate.
- Comb the adhesive in one direction only to ensure uniform bed thickness.
- Press the stone or tile firmly into the adhesive, ensuring proper bonding within the open time of 30 minutes.
- For large-format tile or heavy stone, back-buttering may be necessary for full adhesion.
- Adjust the stone or tile within the adjustability time of 30 minutes.

4. Grouting:

- Allow 24 hours of curing time before grouting. Ensure proper joint width for movement accommodation.

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5.DO'S & DON'TS

• DO'S

- Substrate must be sound, clean, dry, and properly cured
- Do mix the adhesive strictly as per the recommended water ratio, using clean potable water.
- Do fix stone/ tiles within the open time of the adhesive to achieve proper bonding.
- Do allow adequate curing time before grouting or allowing foot traffic.
- Do clean tools and excess adhesive immediately with clean water before the material hardens.
- Application conditions must comply with recommended temperature and site conditions.

• DON'TS

- Not suitable for application on non-cementitious substrates.
- Do not use on uneven or weak substrates; level and repair the surface before application.
- Do not mix with excess water or add cement, sand, lime, or any other additives to the adhesive.
- Do not apply on wet, damp, or uncured surfaces.
- Do not apply adhesive beyond its open time; discard material that has started to skin or dry.
- Do not allow foot traffic or grouting before the recommended curing time.
- Do not store opened bags for extended periods; use opened material immediately.

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6.Storage and Handling:

• Storage:

Store in a cool, dry place (under 25°C) away from moisture. Keep the packaging sealed when not in use.

• Handling:

Wear protective gloves and goggles while handling the product.

In case of skin or eye contact, rinse thoroughly with clean water. If inhaled, move to fresh air and seek medical attention if necessary.

• Health and Safety:

Refer to the product's Safety Data Sheet (SDS) for detailed information on safe handling practices, disposal, and health precautions. Follow local regulations regarding product handling and disposal.

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TC-9061

**GVM TEST HOUSE
AND RESEARCH CENTRE PVT. LTD.**

TESTING | TRAINING | AUDITING

Test Order Ref: GVM/TA/09627-5/03/2026
ULR: TC906126000000913F

Date: 27.02.2026
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MARMO SOLUTIONS PRIVATE LIMITED
Ground and 1st Floor, Shop No. 47 A, Parmar Compound,
Near Laxmi Narayan Temple, Highway Road,
Vile Parle East Mumbai, Maharashtra-400099

TEST REPORT ON TILE ADHESIVE

Source of Sample : Sample supplied by the customer.
Number of samples Tested : 01 (One only).
Customer's Reference : Request dt. -28.01.2026
Lab Reference Number : 2026/JAN/09627-5
Date of Receipt : 28.01.2026
Condition of sample : Satisfactory
Sample Identification # : Marmoflex V WhitTile Adhesive
Water Powder Ratio # : 23 %
Period of Test : 29.01.2026 to 26.02.2026
Technical Reference : IS: 15477:2019

PHYSICAL PROPERTIES:

Sl. No.	Test Conducted	Average Results	Requirements As per IS: 15477-2019				
			Type 1	Type 2	Type 3	Type 4	Type 5
1	Tensile Adhesion (N/mm ²)						
	a) Dry Condition	1.66	Min. 0.5	Min. 1.0	Min. 1.5	Min. 1.5	Min. 2.0
	b) Wet Condition	1.23	-	Min. 1.0	Min. 1.0	Min. 1.0	-
2	Shear Adhesion (N/mm ²)						
	a) Dry Condition	1.62	Min. 1.0	Min. 1.25	Min. 1.5	Min. 1.5	Min. 6.0
	b) Heat Ageing	1.39	-	Min. 1.0	Min. 1.0	Min. 1.0	Min. 3.0
	c) Wet Condition	1.19	-	Min. 1.0	Min. 1.0	Min. 1.0	-
3	Open Time (Minutes)	35	Not Specified				
4	Adjustability (Minutes)	40	Not Specified				
5	Slip (mm)	0.27	Shall not be more than 0.5 mm				

As furnished by the customer.

Remark: Marmoflex V White Tile Adhesive conform to the requirements of Type-3 'T' Tile Adhesive as per IS 15477-2019.

- Note:
1. The results relate only to the items tested.
 2. Report shall not be reproduced except in full, without the written approval of the lab.
 3. Any correction invalidates this report.

For GVM TEST HOUSE AND RESEARCH CENTRE PVT. LTD.



DINESH BURDE
[Signature]
Authorised Signatory



Reviewed by
[Signature]
Ashok Nagar

